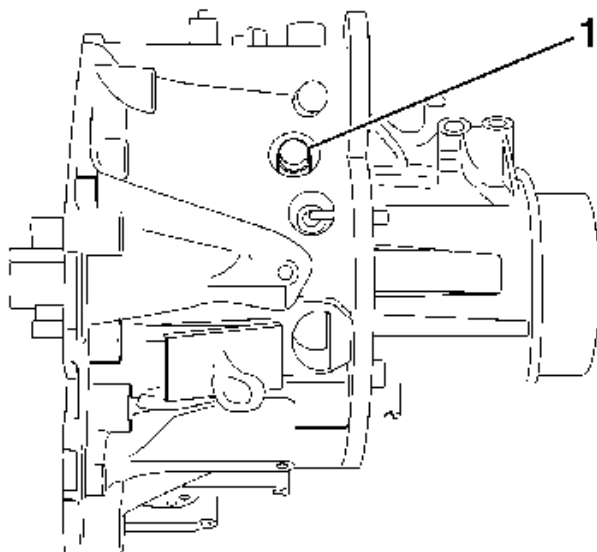


B2CH0HK1 - 406D8 BE3 GEARBOX

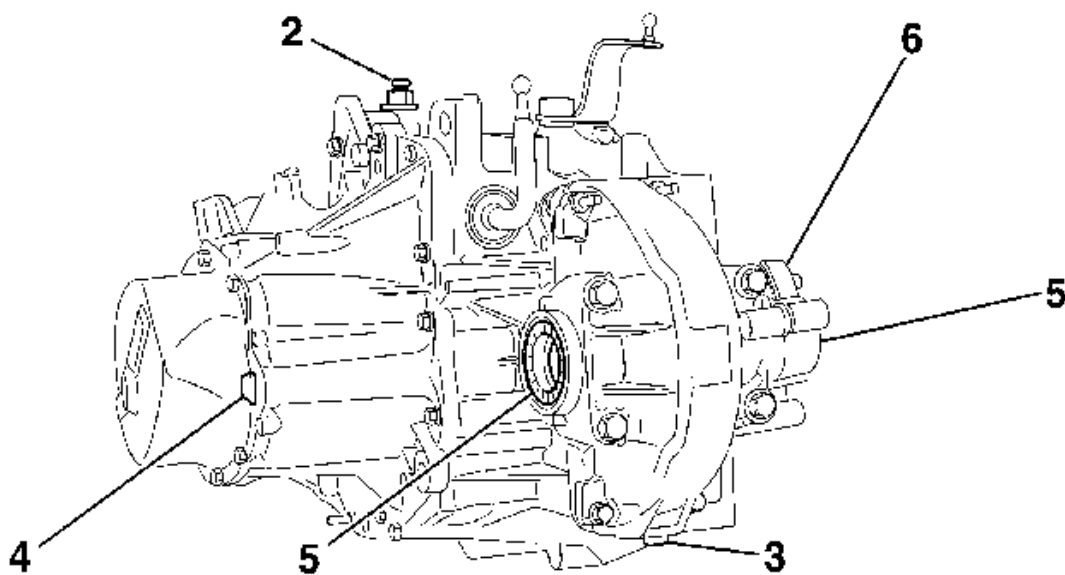
DISMANTLING / ASSEMBLY GEARBOX

1 - DISMANTLING



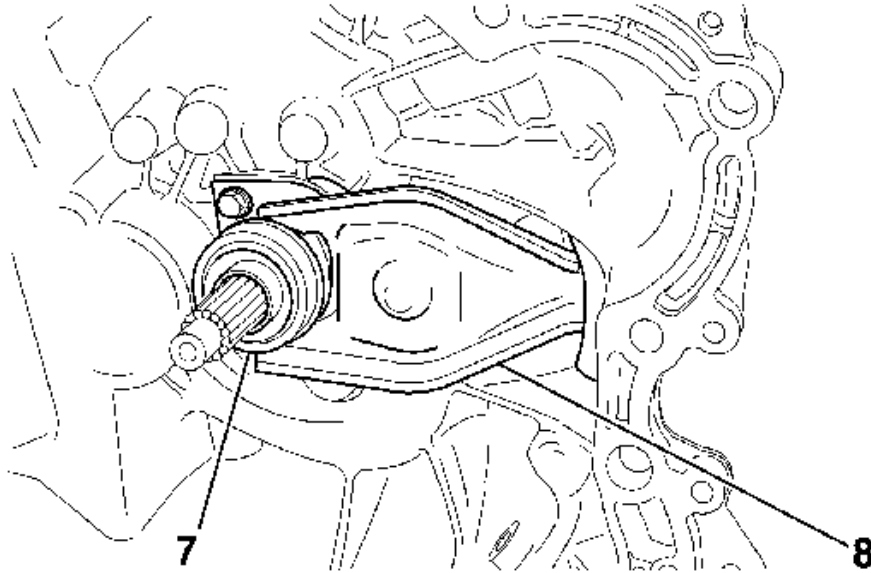
Remove :

- the reverse lamp switch (1)



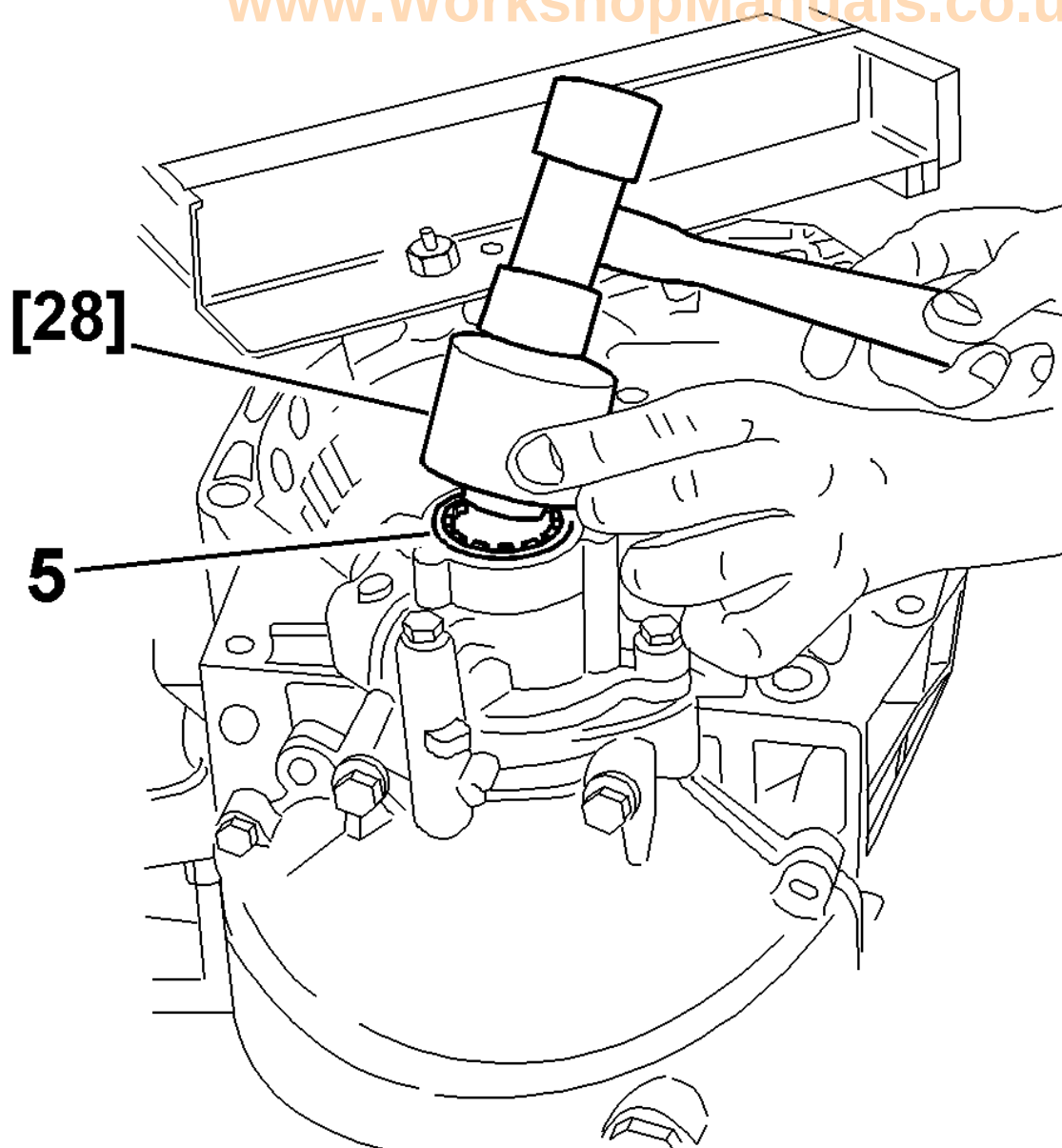
Remove :

- (2) breather
- (3) gearbox drain plug
- (4) filling and level plug
- (5) final drive output seals
- (6) the mounting and the speedometer take-off gear



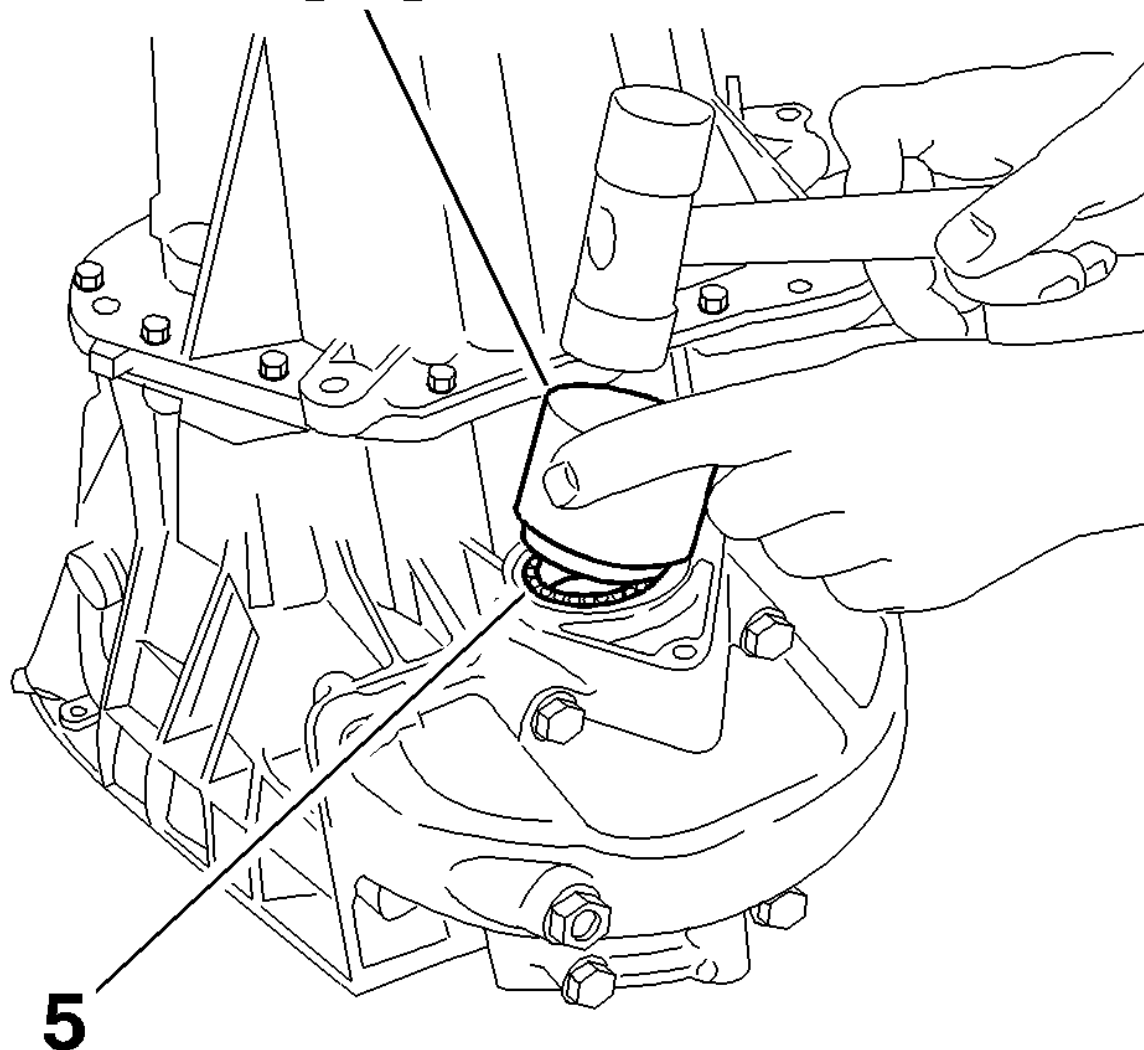
Remove the stop (7) and fork (8) assembly .

2 - ASSEMBLY

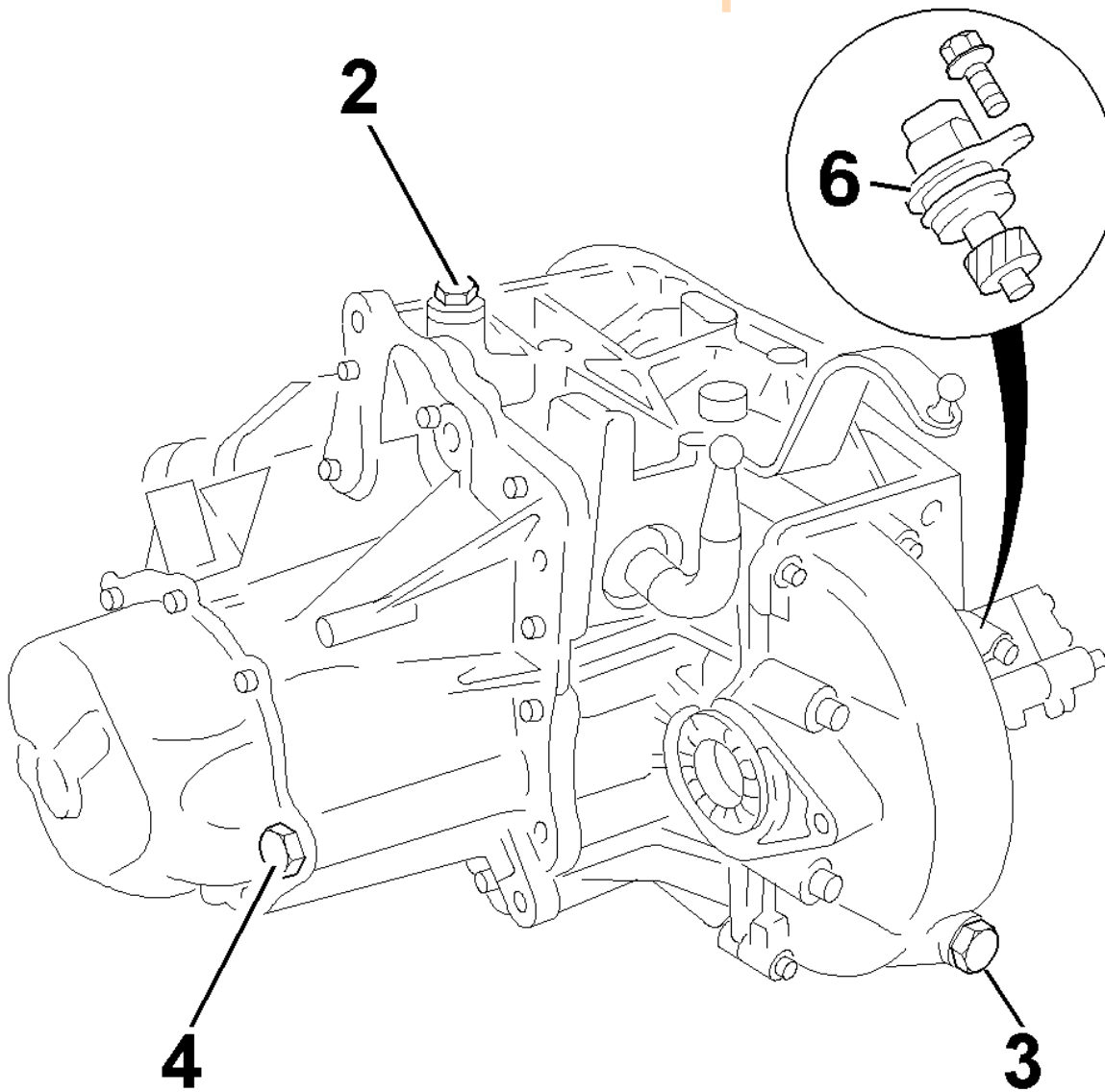


[FIT THE NEW LIP SEAL \(5\) USING THE TOOL \[28\] .](#)

[29]



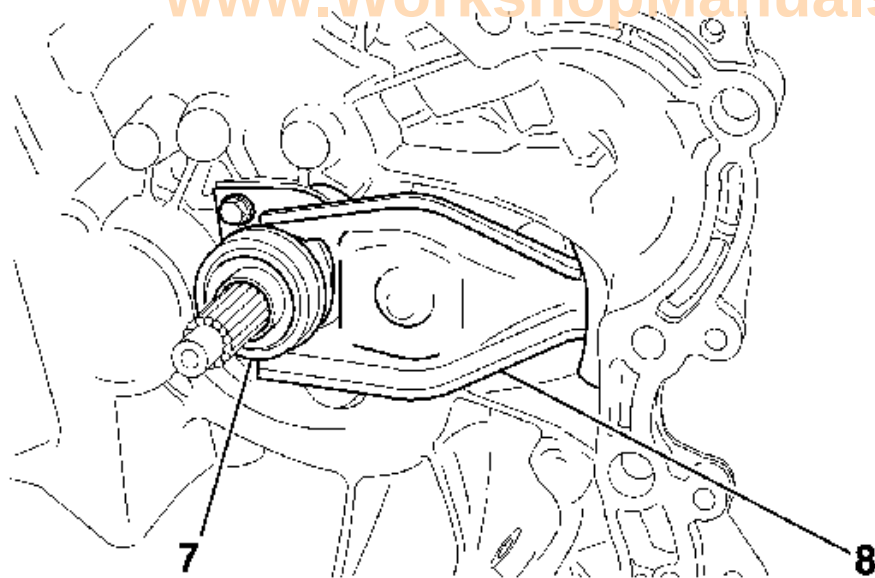
[FIT THE NEW LIP SEAL \(5\) USING THE TOOL \[29\] .](#)



Fit :

- the mounting and the speedometer take-off gear (6)
- filling and level plug (4)
- gearbox drain plug (3) (3.5 ± 0.8 da.Nm)
- breather (2) (1.7 ± 0.3 da.Nm)
- the reverse lamp switch (2.5 ± 0.5 da.Nm)

NOTE : the reverse gear switch with connectors SICMA 2 does not possess a seal .



Refit the clutch stop (7) - (8) .